**GSE Zero Calibration**

The following explains the procedure to set a new zero calibration point on all GSE Scales.

1. Enter into the normal programming mode by keying in **"100 SELECT 23640 id ENTER"** and the display will PROMPT: **P108.XX.** At this point press the **ZERO** button and the display will prompt: **"SETUP ENTER = CAL".** Press the **ENTER** button. The model 675 does not have an ID button, but the ALPHA is used instead.

2. Display will prompt: **X.XX NEW ZERO?** (Where X.XX is the displayed weight.)

3. Press the **SELECT** button until the display shows **"ONLY ZERO?"**

4. Press the **ENTER** button to reset the calibrated zero point of the display to a new zero point. Thus, when you exit this mode, the scale display will show a new zero point.

5. Display will prompt: **X.XX CAL OK?** If the calibration is correct, press the **ENTER** button again.

6. Display will prompt: **SAVE MODS;** then will prompt: **ENTER = SAVED**. Press the **ENTER** button to save your new calibrated zero point.

7. The display will prompt: **ENTER = EXIT**. Press the **ENTER** key to exit the programming mode.