Run Waste Feature

As included in the latest P-DAQ Update (version 6.4.1), the system may now be configured to track, categorize and report run waste by reason code. This additional waste tracking information, coupled with the current waste tracking capabilities, now provides the user with the ability to account for ALL waste incurred, allowing further cost cutting decisions to be made.

Install:

- Install the latest update if you have yet to do so. This update is available on the P-DAQ Support page of our website and is dated 03/25/04.

Activate:

- Using **P-Maint.exe**, add the run waste codes to be used to the **OperCode** table. In the "Run Waste" field for each of these codes, change the "N" to a "Y". This allows the code to be presented to the operator under the run waste condition.
- Add the following to the **[Contants]** section of each **Pressman.ini** file, located in the P-### directories on the server:

  Track Run Waste = Yes

- You may also default run waste codes by setting thresholds at which codes are automatically entered. For example, when adding the following lines of code to the **[Contants]** section of each **Pressman.ini** file:

  Default Run Waste = "3001", 100

  Default Run Waste = "3002", 200

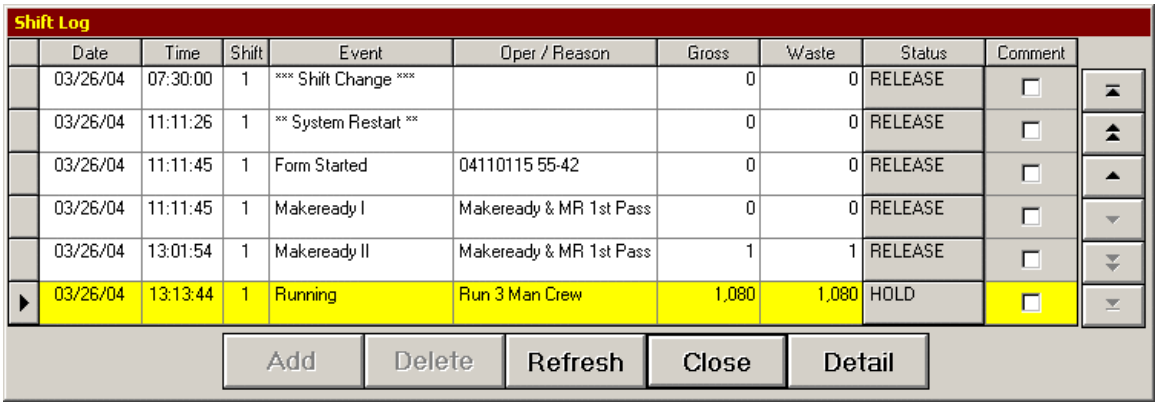
- P-DAQ automatically enters the code "3001" for run waste totaling 100 or less impressions, and enters the code "3002" for impressions totaling between 101 and 200, etc…
- This is useful in other ways as well. For example, you may only want to force the operator to enter a code when there is an "excessive" amount of run waste. To do so, decide the threshold (IE…500), create a "general" run waste code (IE…3000) and enter the following to the Pressman.ini file:

  Default Run Waste = "3000", 500

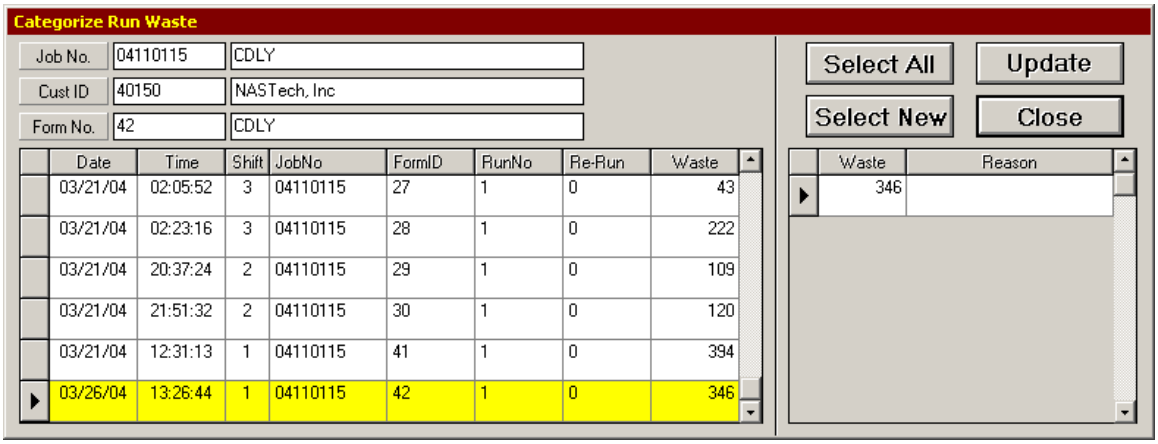
- Using this method, the pressman will only be forced to enter a code when there is more than 500 run waste impressions produced during the associated run waste event. All other run waste will be attributed to this general code, and will be reported accordingly.

Run:

- If waste impressions are produced during MR3, or Running, P-DAQ will track the number of waste impressions, and place the current **Running** event in the Shift Log on **HOLD**.



- To clear this hold, open the **Categorize Run Waste** dialog box by clicking the **Run Waste** button located under the **View** button.



- The entry in Yellow on the left side of the screen is used to indicate the total number of run waste impressions produced during the current run operation, and for the current Job / Form.
- On the right, run waste is broken down into individual events and includes the associated quantities. You may select one or more events by highlighting each event. You may select all events by clicking the **Select All** button, or you may select only those events that have not yet been updated by clicking the **Select New** button.
- Once you have selected the events requiring a code, click the **Update** button. This will provide a drop down list of codes to choose from. Simply select the code and close the dialog box.
- Once all required run waste codes have been entered, and once the current run operation has been completed, P-DAQ will automatically remove the HOLD in the Shift Log.